To run larger layouts with fast simulation speed requires consideration when creating the components, layout and when running the simulation runs. This lesson will introduce the basic concepts to achieve the best possible simulation performance. This lesson will not show and explain all the details for implementation but explains the concepts.

In this tutorial, you will learn:

- The concepts of geometry simplification
- The concepts of implementing simulation behavior for better performance
- Running the simulations with proper settings
- Taking performance into account when developing custom component scripts
- How to profile the performance of a layout
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Geometry

Although the rendering is not always the bottleneck, it is highly recommended to create the models as lightweight as possible. When creating large layouts, it is better to exclude all possible details from each component in the scene. This includes all the bolts and nuts and other tiny fixtures that don’t add value to the simulation. Often CAD models from machine vendors or from mechanical design department are too detailed and must be simplified.

Geometry Importing
Make right choices right off the bat. Use as low as possible tessellation level when importing the CAD model. Also filter out already at the import phase the small geometry items and holes using the options provided in the import action panel. If possible, you may also consider simplifying the model on the CAD side if you have access to it or try to obtain already simplified model.

Before importing the model in the scene, use the Analyze command in the import action panel to see how much data you are about to import. Pay extra care for those models that you are about to clone multiple times in the layout like for examples CNC machines, conveyors, fences, etc.

![Import model settings](image)

Geometry Simplification
Once the model is imported, it can be simplified further. Consider using the cylindrify and blockify commands available on the modeling tab. Those command will convert the selected geometry sets to simple cylindrical or block shapes respectively and in some cases
saving thousands of triangles without losing too much of the overall shape of the device. However be careful with these tools as they are destructive commands and can’t be undone. So, make backup saves before going too crazy with these tools. Also consider using **decimate** tool that tries to create the same shape as the selected geometry sets with less triangles. Same applies to decimate tool as for cylindrify and blockify tool. The undo cannot be used with these. The original and the result of the blockify command is shown in the image below. The triangle count for each guide rail decreased from 2276 triangles down to 24 triangles.

![Image of original and blockify command result](image.png)

Also consider if some shapes can be represented with simple representation by using inbuilt primitive geometries inside the VC application.

![Inbuilt primitive geometries](image.png)

Remove also all the details that no one will ever see. Like the details inside the electric motors or other details behind the covers that are never revealed during the simulation. The **X-Ray shaded** or **Wireframe** rendering modes are great for checking if there is something unnecessary hiding inside the imported CAD model.
Addons for geometry clean up

On the Visual Components Forum you can find addons that will help the process of geometry simplification. *Triangle Count* addon helps to find the most geometry heavy components and features in the layout. *Auto Materialize* addon helps to remove unnecessary tiny details or to decimate shapes with certain sizes.

Geometry Memory Consumption

Geometry feature inside the VC application has a property called *OnDemandLoad*. When this property is enabled the respective geometry is loaded into the memory only when the geometry must be visualized. So, for example if the geometry is hidden by the help of switch feature the geometry is not loaded on the scene until it is needed. This will make loading and saving models faster.

When cloning (or copy/paste) components in the scene the geometry of the cloned instances is shared with the original. *Shared geometry* is easy to notice on the modelling tab when selecting a feature and the same selected feature is highlighted (green) in all cloned instances. This is intentional and helps to consume less memory in the scene. If the sharing must be broken to for example edit the geometry of one cloned instance *Make Component Unique* command can be used. Also changing any property that forces model to rebuild (e.g. ConveyorLength or component Material) will also break the sharing. If the cloning is broken but there are similar instances of the same component, *Auto Share* command can be used to reshare the geometry representation of the similar components in the scene. *Auto Share*
is a great tool also to share the geometries of the similar components in the scene that were not originally cloned. If e.g. two similar conveyors are loaded to the scene from the eCatalog and they have same property settings in the scene, they will share their geometry representation if the Auto Share command is used. Shared geometries will also improve the rendering performance. Auto Share and Make component unique commands can be found in the 3D context menu under Tools sub menu.

Conclusion regarding geometry
In general heavy geometry will have an effect to the overall performance of the simulation affecting these (but not limited to these) aspects:

- Rendering performance
- Performance of the Collision checking, ray casting and volume sensoring
- Performance of the possible geometry rebuilds
- Layout loading and saving times
- Also heavy geometry consumes memory which might be a limiting factor in some cases

Simulation Behavior

The way the simulation behavior is implemented is maybe the most critical factor affecting the overall simulation performance. Creating the model in the correct way and simulating only the necessary details is the way to achieve the best possible simulation performance.

Simplify the simulation behavior
Simulating only the things that add value is a great starting point. Before starting to create the model think again why this particular model is created. If the purpose is not to create
videos with close ups of details, **consider excluding all the possible unnecessary details.** Do not add fancy details if they do not serve the purpose. Exclude simulation (animating, adding motion) of human walk cycles, parts dropping into bins with gravitation, complex clamp mechanisms and small details inside the machine that no one will ever see.

**Try not to create component that can do everything.** Having a very versatile component that can be used in all possible use cases is great, but it is also very hard to model such logic without sacrificing the simulation performance. Similarly, a Swiss knife is not always the best tool when carving wood. The components in the public online library provided by Visual Components are modeled for a generic purpose. They are modeled in such a manner that they would be suitable for as many as possible use cases. In some cases this versatility sacrifices the simulation performance a little although in general the models in the online library can be considered modeled the “correct” way. In some cases consider creating a simple single purpose component instead of utilizing one of the flexible online library components.

After all we are creating visual simulations in Visual Components so don’t exclude all the visual aspects from the simulation so that the simulation will communicate the intended results in an understandable way. Just start by creating the model by adding the basic functionality and the overall flow. Then at the end add all the necessary details.

**Utilizing the component behavior objects**

Use internal behavior functionality as much as possible. In some cases (especially advanced) VC users may find faster and handier to implement certain functionalities with scripts even though the same functionality would be achievable by adding and connecting inbuilt simulation behavior objects. **Performance of the inbuilt behaviors is better than an optimized custom script** due to the fact the behavior functionality is executed in the simulation core. Also, during the simulation run as the Visual Components application needs to switch between the execution of the simulation core and the python engine (called context switch) is relatively slow and heavy.

**Model rebuilding and updating**

When creating new component properties, **disable Rebuild and Update Simulation options** if they are not needed. If the rebuild is checked the model geometry tree is re-evaluated and re-generated when the property value is changed. This is necessary for properties like conveyor height in order to see the value change effect in the component geometry. However if there is a property that is used for instance as a counter during simulation, leaving a rebuild flag on for such property is a serious performance killer as the geometry of the component is re-evaluated each time the counter value is changed during the simulation. Design the components so that they won’t need rebuilding during simulation. Implementing dynamic geometrical changes (like moving links) must be implemented using the node (i.e. link) tree in the component graph instead of the feature tree. **Update Simulation should be disabled also if the property is not needed in the link tree. However simulation update for one single component is very fast and does not effect on the simulation performance nearly as much as rebuilding. For example if a frame feature must**
be repositioned during the simulation, it is better to place the frame under a link that is moved during the simulation instead of placing the frame feature under a transform feature which is modified with a parametric expression. Updating the transform feature requires a rebuild but updating the location of the link requires only the simulation update. See the image below how property settings relate to the expressions in the component structure in the component graph.

There’s an addon on the Visual Components forum that analyzes all the components in the scene and disables the rebuild flags of the properties that are not used in the feature tree expressions. This helps preventing unintentional rebuilds but doesn’t fix badly designed components that requires rebuilds during simulation run. Search for addon names “Optimize the property Rebuilds”

Some best practices for model design

- **Create all necessary properties, features and behaviors in design phase.** Do not create them during runtime dynamically in scripts. This applies to the properties in the dynamic components (i.e. products on the production line) too. Create the necessary properties to the product components before running the simulation if possible.
- **Fix all expression issues.** Geometry feature tree or Component link tree may have complex expressions. This is not considered as a bottle neck to the performance. However, if there are errors in the expressions it is a major performance issue. Errors
are printed to the output panel. Each time the error occurs the expression is re-evaluated and this causes performance issues.

- Prefer using **inbuilt behaviours over custom scripts** when possible. Use signals, sensors, paths, capacity controllers, routing rules etc.
- Use **Process modeling feature**. Much of the simulation flow and the logic of machines and devices can be modeled with the Process Modeling capability. Familiarize yourself with the Process Modeling feature with the lessons and courses available on the Visual Components Academy and try to implement most of the simulation utilizing those capabilities and minimize the amount of custom scripting.
- In Robots the **python kinematics solver is slower than inbuilt kinematic solvers**. If possible, use the inbuilt solvers and in projects where you can choose a robot model more freely try to choose one that is not using python kinematics. Also, if possible try to use more PTP type motions than linear motions with robots with inverse kinematics as it is less calculation demanding motion type.
- **Avoid using raycast and volume sensors if possible.** Prefer e.g. Path sensors. If raycast or volume sensor types are required, pay attention to the frequency those sensors are utilized by adjusting the sample time property or consider disabling sampling and connect a signal to the sensor to trigger the sensor only when it’s needed.
- In conveyor systems, use Accumulate, RetainOffset and SpaceUtilization in the path behaviors only if they are really needed

Running the simulation

Although the most important factor to the simulation performance is the way the model is built, there are still certain things that must be considered when running the simulations to gain maximum performance.

Simulation clock setting

Simulation run settings can be found on the top of the 3D panel. In the settings, set the **Simulation Mode** to **Virtual Time**. It is slightly faster to run the simulation in the virtual time mode than the real time as the simulation doesn’t need to match the simulation time to real (Windows) clock.

![Simulation Mode](image)

Rendering mode

When simulating fast, the rendering is not called that often and the scene is rendered only to keep the 3D window somewhat up to date. But even so **using the simpler Shaded**
rendering mode compared to more demanding rendering modes like Realistic Shaded will increase the simulation performance. This is more noticeable improvement in the scenes with large amount of 3D data.

Joint limit checking
Making sure that none of the joints in the devices are exceeding their limit values is often one reason to simulate. Joint limit checking is however a little bit demanding task for the simulation engine. If the joint limits are already being checked and verified it is recommended to disable the limit checking to run simulations faster. **Disable joint limit checking when it is not needed.** Disable all joint limit options on the Program tab. This one setting applies not only to all robots in the scene but to all devices that have servo joints and motions.

Statistics interval
Gathering statistics is essential when simulating to analyse the simulation afterwards or during the simulation. However, gathering statistics with very short interval will impact on the simulation performance. If the simulation run is fairly long, like multiple weeks, the statistics data may not be needed with the default 60s interval. **Consider increasing the statistics Interval in the Home tab ribbon bar.**
Simulation Level

Use simulation level feature in multipurpose components. Simulation level option can be found in the component property panel for each component and under the simulation configuration settings for the whole layout level (applies to all components). Simulation behavior for each component must be implemented separately to support Simulation Level feature. For example, in fast mode some servo motions can be replaced with simple delays in scripts. The only behavior that automatically utilizes Fast Mode is a physics cable at the moment. Rest of the support is in python scripts. Some online catalog library models utilize this feature by controlling the level of simulation details in the component implementation. For example, the Process Modeling resources in the online catalog utilizes the simulation level feature. If there are no components in the scene that utilizes the Simulation Level feature, the option in the settings is disabled.

Add this event method to a component script to register the component to utilize the Simulation Level

```python
def OnSimulationLevelChanged(level):
    pass
```

Python scripts

In general, it is better to implement simulation logic with inbuilt behaviors, statements in the Process Executors and/or in Robot programs. But to achieve the necessary logic python scripts are often needed. To maximize the simulation performance certain aspect in scripts must be considered.

Utilize events in scripts

Instead of testing certain condition repeatedly (polling) with a high frequency it is better to utilize events and model the logic with discrete events. In the example scripts below the top
one is showing an example of a polling logic which is not preferred. In the bottom example the same logic is implemented with event-based approach and is faster to execute and will give more accurate result.

![Wrong Way](image1)

![Correct Way](image2)

Store objects to variables
Instead of using `getComponent()`, `getSimulation()`, `getApplication()`, `findBehavior()`, `getProperty()` methods all over the script and calling these methods during run time, cache the objects to variables. Calling these methods to get the handle to the object during simulation will slow down the simulation performance. It is better to obtain all possible objects and store them into variables before the actual simulation logic starts. Usually there is a while loop inside the `OnRun` function. Obtain the required objects before the while loop like shown in the image below.
Using Print statement
Due to the limited debugging tools in the python a print statement is typically heavily used during developing the scripts. It is recommended to remove all the unnecessary print outs from the finished scripts as the print outs will influence the performance of the simulation. On top of this a clean output panel is easier to follow than an output panel full of test prints from different components in the layout.

Rebuilding
As mentioned in the Simulation Behavior section of this lesson, the rebuilding of geometry is heavy. This must be considered also when developing the scripts. Create the logic and the structure of the models so that the vcComponent.rebuild() or vcFeature.rebuild() methods are not needed during the simulation run.

Also, when switching the color (i.e. material) of a component during simulation avoid using vcComponent.Material property and use vcNode.NodeMaterial instead as the NodeMaterial changing doesn’t require component rebuild. See the bad and good example below.

In the “bad” example the necessary objects are obtained during the simulation run in the while loop repeatedly. Also the component material of the part object is changed during simulation that forces the component object to rebuild.

```python
from vcScript import *

def OnRun():
    while True:
        signal = comp.findBehaviour('ComponentSignal')
        triggerCondition(lambda: getTrigger() == signal and signal.Value)
        part = signal.Value
        part.stopMovement()
        red = getApplication().findMaterial('red')
        part.Material = red # avoid using component material
        stopdelay = getComponent().getProperty('DelayTime').Value
        delay(stopdelay)
        part.startMovement()[
```
In this “good” example the objects are stored into variables before the while loop and instead of `vcComponent.Material` property the `vcNode.NodeMaterial` property is changed. This won’t require rebuilding but requires setting of the material inheritance to define where the node material is applied in the model. Force inherit overwrites all material settings in the part object. This good example is also more readable and easier to maintain.

Hiding and showing geometries during simulation
If certain parts of the model geometry must be hidden or shown during the simulation it is better to use again the component link tree instead of the feature tree. Avoid using the switch feature for showing and hiding items during simulation. Switch feature is great for parametrization of component that doesn’t need to change during simulation. For example to model a conveyor that can be configured to represent a roll conveyor or a belt conveyor. To show and hide geometry during simulation run add links and add parts of the geometry that must be shown or hidden under those links. Then during simulation use `vcNode.Visible` property to show and hide the items. This is very fast compared to switch that requires geometry rebuild.

Updating the scene
Some modifications in the scripts require updating. For example to relocate a node using `vcNode.PositionMatrix` property requires a node update after setting a new matrix value. Instead of using `vcSimulation.update()`, use `vcNode.update()` to update only that node that requires updating.

Creating dynamic components
Like mentioned in the simulation Behavior section of this lesson, using the inbuilt functionality of the inbuilt behaviors is faster than replicating the same in script. When dynamic components must be generated to the simulation it is better to use Component Creator and Product creator behaviors than calling `vcApplication.cloneComponent()` method during the simulation.
Also, try to add all properties, features and behaviors to the dynamic components before generating them into the line. Use vcComponentCreator.TemplateComponent to access the component to be created before actually creating it. Or when using vcProductCreator use Product Editor on the Process tab to edit the products to be created.

Keep dynamic components as simple as possible as there can be thousands of instances of the same component on the line. Also, avoid adding python scripts and other behaviors to the dynamic components.

Reuse objects
Reuse objects as much as possible instead of recreating them. For example vcMatrix objects can be reused instead of re-creating them repeatedly with vcMatrix.new() constructor. Use vcMatrix.identity() method to reset an existing matrix to default zero location.

Similarly vcMotionTarget and vcAction objects can be recycled in order to improve the performance.

Avoid context switch
When simulation execution must switch between the simulation core and python execution, it impacts on the simulation performance negatively. Context switch from the python to simulation engine happens every time the simulation must update or consume simulation time. For instance when using delay() method the execution from python script must jump to simulation core to consume the given simulation time and after that jump back to python execution. It is better do as much as possible python calculation in one shot than a lot of context switches. Often context switches are hard to avoid but it is good to understand the concept when trying to optimize the last bits of the simulation performance.

```python
# two context switches
...
delay(5)
my_variable = 100.0
delay(5)
...

# one context switch
...
my_variable = 100.0
delay(10)
...
```

Other examples of methods forcing context switch are: vcServoController.move(), triggerCondition(), condition(), delay(). In addition vcSimulation.update() causes context switch in certain layout/component configurations.

Profiling the layout performance

When the layout is done and the performance should be improved, it may be hard to know where to start the profiling.
Profiler Addon

There is a profiling addon available on the forum that will reveal which components in the layout are most demanding and helps to understand where the bottle neck in the simulation performance may be.

The addon is called “Profiler”. The addon will give a result that will show total system time spent and the top 20 most performance expensive components in the layout along with the number of calls to component behaviors including python scripts and the amount of system time spent per component. All data (beyond the top 20 list) is dumped to a file located in a folder shown in the output message.